

# High-temperature sensors for NO and NO<sub>2</sub> based on stabilized zirconia and spinel-type oxide electrodes

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Zirconia-based electrochemical devices attached with an oxide sensing electrode have been examined for gas sensing properties towards NO and NO<sub>2</sub> at high temperature. Among the twelve kinds of spinel-type oxides tested, CdCr<sub>2</sub>O<sub>4</sub> was the most sensitive electrode material to both NO and NO<sub>2</sub> in air at 500–600 °C, also being endowed with quick response and recovery characteristics. Values of  $E_{EMF}$  of the CdCr<sub>2</sub>O<sub>4</sub>-attached device decreased or increased linearly with an increase in the logarithm of NO or NO<sub>2</sub> concentration, respectively. The same device gave small or insignificant cross-sensitivities to H<sub>2</sub>, CO, CH<sub>4</sub>, CO<sub>2</sub> and H<sub>2</sub>O. Sensing mechanisms involving mixed potential were confirmed from the measurements of polarization curves.

Solid-state gas sensors to detect NO and NO<sub>2</sub> (abbreviated NO<sub>x</sub>) have been demanded for monitoring and controlling exhausts from automobiles. The sensors are required to be able to work at high temperatures of *ca.* 500 °C and above. So far, several solid-state NO<sub>x</sub> sensors have been reported, *e.g.*, conductometric sensors using semiconducting WO<sub>3</sub><sup>1–3</sup> and potentiometric and amperometric sensors<sup>4–8</sup> using a solid electrolyte/auxiliary phase couple such as NASICON (Na<sup>+</sup> super ionic conductor)/sodium nitrite. These devices show good response behaviour especially to NO<sub>2</sub> at relatively low temperatures of 200–300 °C, but at the high temperatures required for the automobile emission control they lose sensitivity or are simply unable to work. Recently, we have reported a possibility of developing new types of solid-electrolyte gas sensors by introducing oxide electrodes. It has been demonstrated that the devices combining stabilized zirconia with WO<sub>3</sub>,<sup>9</sup> CdMn<sub>2</sub>O<sub>4</sub><sup>10,11</sup> and ZnO<sup>12,13</sup> exhibited promising sensing performance towards H<sub>2</sub>S, NO<sub>x</sub> and H<sub>2</sub>, respectively, at fairly high temperatures. The sensing mechanisms of these devices are based on the mixed potential generated at the oxide sensing electrodes, so that the selection of a proper oxide electrode is critically important for the sensing performance. As for sensing NO<sub>x</sub>, our search for electrode oxides has revealed that, among the various single-metal oxides tested, CdO and Mn<sub>2</sub>O<sub>3</sub> are effective for detecting NO<sub>2</sub> and NO, respectively. Remarkably a mixed-metal oxide consisting of these constituents, CdMn<sub>2</sub>O<sub>4</sub>, has been shown to exhibit better sensing performance towards both NO and NO<sub>2</sub> at 500–600 °C. This fact suggests the importance of extending the search for electrode materials to include various mixed-metal oxides.

Here, we focused attention on twelve kinds of spinel-type oxides derived from trivalent transition metals (Co, Fe, Mn and Cr) and divalent transition metals (Cu, Zn and Cd). Each oxide was attached to stabilized zirconia as an oxide electrode and the resulting device was examined for NO or NO<sub>2</sub> sensing properties at temperatures of 500–600 °C. The device attached with the CdCr<sub>2</sub>O<sub>4</sub> electrode which exhibited the best sensing properties was further subjected to detailed performance tests as well as electrochemical measurements in relation to the NO<sub>x</sub> sensing mechanism.

## Experimental

Spinel-type oxides were prepared from the mixtures of constituent metal nitrates by calcination at 800–900 °C for 5 h in air. Formation of single-phase spinel-type oxides was confirmed by X-ray diffraction analysis. Sensor devices were fabricated by using a half-open yttria-stabilized zirconia tube (YSZ, 8

mol% Y<sub>2</sub>O<sub>3</sub> doped, NKT), of length 30 cm, and 5 and 8 mm in inner and outer diameter, respectively, as shown in Fig. 1. Pt paste was applied to the outside of the bottom of the tube, and was calcined at 1200 °C for 30 min. The Pt layer thus formed was porous and *ca.* 30 μm thick. The powder of each spinel-type oxide was applied on top of this as a paste mixed with  $\alpha$ -terpineol and ethyl cellulose. Upon calcination at 700 °C for 2 h, a porous oxide layer *ca.* 30 μm thick was obtained which served as the sensing electrode. As a reference (or counter) electrode, Pt black was placed and fixed mechanically with a Pt mesh on the inside of the bottom of the tube.

Gas sensing properties were measured in a conventional gas-flow apparatus equipped with a heating facility. Sample gases containing various concentrations of NO or NO<sub>2</sub> in air were prepared by mixing each gas, 1000 ppm ( $\mu\text{l l}^{-1}$ ) NO in N<sub>2</sub> or 200 ppm NO<sub>2</sub> in air, with dry synthetic air and/or O<sub>2</sub>. With the reference electrode always being exposed to static atmospheric air, the gas flow ( $100 \text{ cm}^3 \text{ min}^{-1}$ ) over the sensing electrode was switched between synthetic air and the sample gases. Electromotive force values ( $E_{EMF}$  of the device was measured with a digital electrometer (Advantest, TR8652). Polarization curves were measured by controlling the sensing electrode potential with a potentiostat (Hokuto Denko, HA-101), referring to the reference Pt electrode.

## Results and Discussion

### NO<sub>x</sub> sensing characteristics

Twelve spinel-type oxides were examined for sensing electrode properties upon attachment to zirconia-based devices. Fig. 2

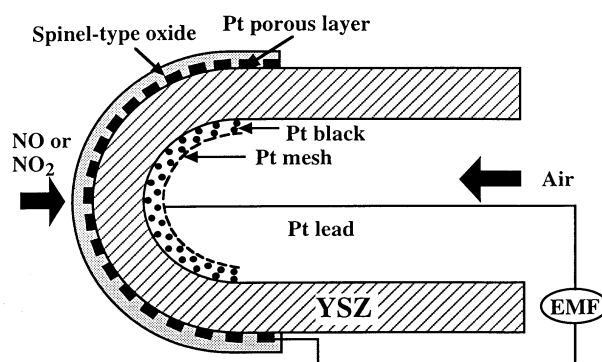
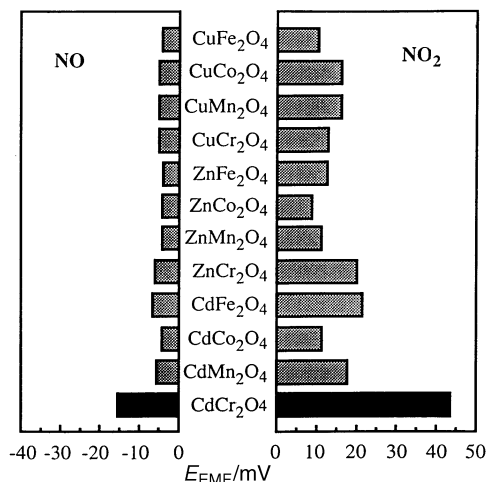


Fig. 1 Schematic view of a stabilized zirconia-based electrochemical device attached to an oxide electrode

**Table 1** Comparison between mixed potentials estimated  $E_{EMF}$  and values observed for the  $CdCr_2O_4$ -attached device at 550 °C

$NO_x$ (conc/ppm)	mixed potential/mV (estimated)	$E_{EMF}$ /mV (observed)
$NO_2$ (80)	27	25
$NO_2$ (200)	45	44
NO (200)	-15	-15
NO (600)	-25	-26

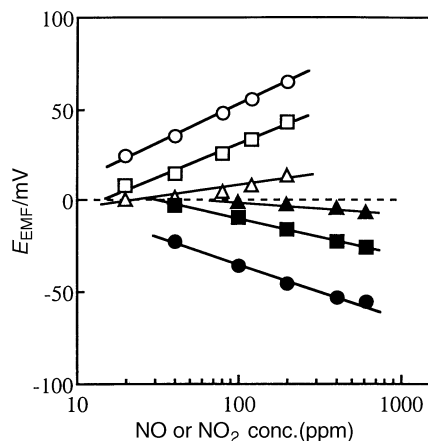


**Fig. 2**  $E_{EMF}$  values of various oxide-attached devices to NO and  $NO_2$ , each 200 ppm in air, at 550 °C

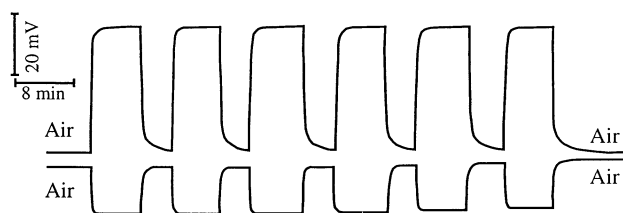
shows  $E_{EMF}$  values of oxide-attached devices upon exposure to NO and  $NO_2$ , each 200 ppm in air, at 550 °C. In the absence of  $NO_x$ ,  $E_{EMF}$  was close to zero so that the  $E_{EMF}$  values can be regarded as the responses to NO and  $NO_2$ . The  $E_{EMF}$  values were strongly dependent on the oxides and the gases tested. Characteristically the direction of the  $E_{EMF}$  response was negative and positive on exposure to NO and  $NO_2$ , respectively. It was also characteristic that, for a given oxide, the  $E_{EMF}$  response to  $NO_2$  was always larger in magnitude than that to NO. Among the oxides tested,  $CdCr_2O_4$  gave the largest response to both NO and  $NO_2$ , with many other spinel-type oxides showing sensitivities to  $NO_x$  comparable to those of  $CdMn_2O_4$ . We reported previously that  $CdMn_2O_4$  was far more sensitive to  $NO_x$  than various single-metal oxides.<sup>10,11</sup> These data may suggest that either the spinel structure or the fact that the materials are complex oxides is advantageous for sensitivity towards  $NO_x$ . Since the device using the  $CdCr_2O_4$  electrode was the most sensitive it was subjected to more detailed investigations.

Fig. 3 shows  $E_{EMF}$  values of the  $CdCr_2O_4$ -attached device as a function of NO or  $NO_2$  concentration at 500, 550 and 600 °C. Values of  $E_{EMF}$  were almost linear with the logarithm of concentration at each temperature tested. As the temperature increased, the response as well as its concentration dependence (slope) decreased. At 500 °C,  $E_{EMF}$  was -55 and 65 mV to 200 ppm NO and 200 ppm  $NO_2$ , respectively, and their concentration dependence (slope) was  $-29$  and  $40$  mV (decade)<sup>-1</sup> for NO and  $NO_2$ , respectively. As extrapolated from the  $E_{EMF}$  vs. concentration correlations, the lower detection limits of the device would be ca. 6 or 20 ppm for  $NO_2$  and 7 or 30 ppm for NO at 500 and 550 °C, respectively. These values seem to be fairly attractive as judged from the car emission standards now adopted, although the operating temperature of 500 or 550 °C would not always be high enough for practical applications.

Fig. 4 shows the response transients of the same device to turning on and off NO and  $NO_2$ , both 200 ppm in air, repeatedly at 550 °C. The response and recovery were fairly



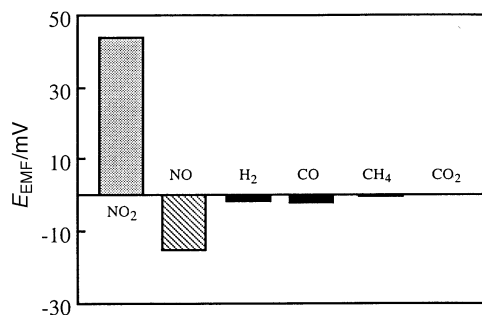
**Fig. 3** Dependence of  $E_{EMF}$  on the logarithm of the NO (filled symbols) and  $NO_2$  (open symbols) concentration for the device attached with  $CdCr_2O_4$  at 500 (○, ●), 550 (□, ■) and 600 °C (△, ▲)



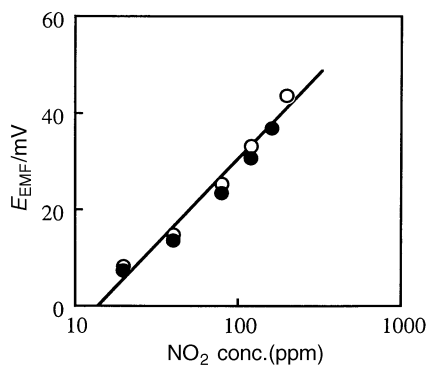
**Fig. 4** Response transients of a  $CdCr_2O_4$ -attached device on switching on and off to 200 ppm NO (lower) or  $NO_2$  (upper) at 550 °C

rapid and very well reproduced in the six successive runs tested. The cross-sensitivities of the device to  $H_2$  (200 ppm), CO (200 ppm),  $CH_4$  (200 ppm) and  $CO_2$  (2000 ppm) were also tested at 550 °C. As summarized in Fig. 5, the cross-sensitivities obtained were far smaller than the sensitivities towards NO and  $NO_2$ . Fig. 6 shows the variation of  $E_{EMF}$  to various concentrations of  $NO_2$  in the presence or absence of water vapour (233 Pa) at 550 °C; as shown, the  $NO_2$  sensing characteristics were scarcely affected by the presence of water vapour.

Given such resistance to interference by coexistent gases as well as the fairly good sensing characteristics, the  $CdCr_2O_4$ -attached device appears to be promising as a sensor for NO or  $NO_2$  operative at fairly high temperature. Unfortunately, however, this device can not be applied to a mixture of NO and  $NO_2$ , because of the widely different sensing properties towards the gases. Nevertheless, the detection of total  $NO_x$  would be possible if the mixture were to be converted to either NO or  $NO_2$  prior to contact with the device.



**Fig. 5** Sensitivity of a  $CdCr_2O_4$ -attached device to various gases (200 ppm, except for  $CH_4$  and  $CO_2$ : 2000 ppm) at 550 °C



**Fig. 6** Dependence of  $E_{EMF}$  on  $NO_2$  concentration for a  $CdCr_2O_4$ -attached device in the presence (●) and absence (○) of water vapour (233 Pa) at 550 °C

### Sensing mechanism

The present sensing device has the following electrochemical cell structure:

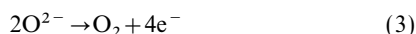
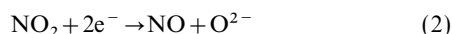


The left-hand side of the cell is an oxygen-sensitive half-cell, in which the following reaction of oxygen proceeds.

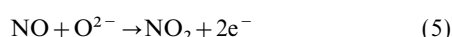


In air (21 vol.% oxygen), the electrode potential of this half-cell is fixed. The right-hand side of the cell acts as a half-cell, the electrode potential of which is dependent on the NO or  $NO_2$  concentration. To account for the  $NO_x$ -sensitive nature of this half-cell, one should consider the structure of the YSZ/electrode interface. Although the Pt layer is in contact with YSZ in the device, it does not seem to work as a sensing electrode, since the device without being attached with the oxide does not generate a significant  $E_{EMF}$  upon exposure to  $NO_x$  at 500 °C or above. In the presence of  $O_2$  and  $NO_x$ , cathodic and anodic reactions can proceed simultaneously at the YSZ/electrode interface of the half-cell. It is considered that some of the oxide particles deposited have penetrated through pores of the Pt layer to contact directly with the YSZ electrolyte and it is tentatively assumed that the resulting YSZ/oxide interface is responsible for  $NO_x$  sensing while the Pt layer acts merely as an electronic probe in equilibrium with the oxide.

It is reasonable to assume that NO and  $NO_2$  combine with or dissociate oxygen electrochemically, respectively, at the YSZ/oxide interface. In the presence of  $O_2$ , each reaction can combine with the electrochemical reaction of oxygen. For  $NO_2$ , a cathodic reaction of  $NO_2$  combines with the anodic reaction of  $O_2$  as follows.



As a result, the electrode potential shifts upward to a mixed potential. In the case of NO, on the other hand, electrochemical reactions (4) and (5) form a local cell, resulting in a downward shift of the electrode potential.



These mixed potentials can be treated quantitatively, as has already been done for  $H_2S^9$  and  $H_2$  sensors.<sup>13</sup> For an  $NO_2$ - $O_2$  mixture, the cathodic and anodic current densities for reactions (2) and (3) should be given by the following general expressions, respectively, where the anodic current is taken to be positive.

$$i_{NO_2} = -i_{NO_2}^0 \exp\{-2\alpha_1 F(E - E_{NO_2}^0)/RT\} \quad (I)$$

$$i_{O_2} = i_{O_2}^0 \exp\{4\alpha_2 F(E - E_{O_2}^0)/RT\} \quad (II)$$

Here,  $E$  is the electrode potential,  $E^0$  the electrode potential at equilibrium,  $i^0$  the exchange current density and  $\alpha$  the transfer coefficient;  $F$ ,  $R$  and  $T$  have the usual meanings. The exchange current densities can be assumed to obey the following kinetic equations.

$$i_{NO_2}^0 = B_1 C_{NO_2}^m \quad (III)$$

$$i_{O_2}^0 = B_2 C_{O_2}^n \quad (IV)$$

Here,  $C$  is the concentration of  $NO_2$  or  $O_2$ , and  $B_1$ ,  $B_2$ ,  $m$  and  $n$  are constants. The mixed potential  $E_M$  is defined as the electrode potential at which  $|i_{NO_2}| = |i_{O_2}|$  or  $i_{NO_2} + i_{O_2} = 0$ . By combining this condition with eqn. (I)–(IV),  $E_M$  can be expressed by

$$E_M = E_0 + mA \ln C_{NO_2} - nA \ln C_{O_2} \quad (V)$$

where  $E_0$  and  $A$  are

$$E_0 = \frac{RT}{(2\alpha_1 + 4\alpha_2)F} \ln(B_1/B_2) + \frac{\alpha_1 E_{NO_2}^0 + 2\alpha_2 E_{O_2}^0}{(\alpha_1 + 2\alpha_2)} \quad (VI)$$

$$A = \frac{RT}{(2\alpha_1 + 4\alpha_2)F} \quad (VII)$$

Treatment of an  $NO$ - $O_2$  mixture is also straightforward. The cathodic and anodic current densities as well as the exchange current densities for reactions (4) and (5) are expressed as follows.

$$i_{O_2} = -i_{O_2}^0 \exp\{-4\alpha_3 F(E - E_{O_2}^0)\} \quad (VIII)$$

$$i_{NO} = i_{NO}^0 \exp\{2\alpha_4 F(E - E_{NO}^0)\} \quad (IX)$$

$$i_{O_2}^0 = B_3 C_{O_2}^p \quad (X)$$

$$i_{NO}^0 = B_4 C_{NO}^q \quad (XI)$$

The mixed potential is now given by

$$E_M = E_0 + pA \ln C_{O_2} - qA \ln C_{NO} \quad (XII)$$

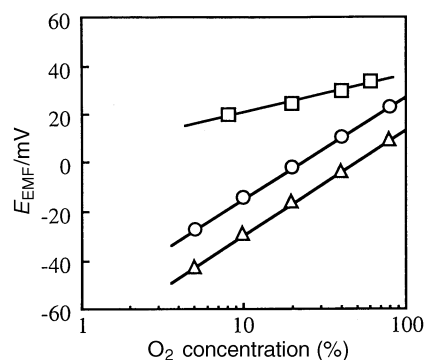
where

$$E_0 = \frac{RT}{(4\alpha_3 + 2\alpha_4)F} \ln(B_3/B_4) + \frac{2\alpha_3 E_{O_2}^0 + \alpha_4 E_{NO}^0}{(2\alpha_3 + \alpha_4)} \quad (XIII)$$

$$A = \frac{RT}{(4\alpha_3 + 2\alpha_4)F} \quad (XIV)$$

The symbols used in eqn. (VIII)–(XIV) have the same meanings as used in eqn. (I)–(VII).

Eqn. (V) and (XII) indicate that, when  $C_{O_2}$  is fixed, the mixed potential should increase or decrease linearly with an increase in the logarithm of  $C_{NO_2}$  or  $C_{NO}$ , in agreement with what was observed experimentally (Fig. 4). Under the condition of fixed concentration of NO or  $NO_2$ , on the other hand,  $E_M$  should go down or up linearly with the logarithm of concentration of  $O_2$ . Fig. 7 shows the  $E_{EMF}$  vs.  $O_2$  concentration



**Fig. 7** Correlations between  $E_{EMF}$  and  $O_2$  concentration for a  $CdCr_2O_4$ -attached device in the absence (○) or presence of 200 ppm NO (△) or 80 ppm  $NO_2$  (□) at 550 °C

relation in the presence of 80 ppm NO<sub>2</sub> or 200 ppm NO. It should be noted that, in these measurements, the value of  $E_{EMF}$  obtained includes a contribution arising from the oxygen concentration cell formed between the sensing electrode and counter-electrode. This contribution can be measured separately under NO<sub>x</sub>-free conditions as shown in the figure. The contribution of the mixed potential in these cases can be estimated as an increment of the  $E_{EMF}$  value in the presence of NO<sub>x</sub> from the  $E_{EMF}$  value in the NO<sub>x</sub>-free atmosphere. The data thus estimated are replotted in Fig. 8. The linear correlations have negative [ $-26 \text{ mV} (\text{decade})^{-1}$ ] and small positive [ $1.3 \text{ mV} (\text{decade})^{-1}$ ] slopes with increasing oxygen concentration at fixed concentrations of NO<sub>2</sub> and NO, respectively, consistent with theory ( $-nA_1$  and  $+pA_2$ ) from eqn. (V) and (XII).

### Experimental evaluation of mixed potential

In order to confirm the sensing mechanisms proposed above, polarization curves of the CdCr<sub>2</sub>O<sub>4</sub>-attached device were measured in air and NO- or NO<sub>2</sub>-containing air at 550 °C. As shown in Fig. 9, polarization curves shifted upward or downward, respectively, from that in air when the NO or NO<sub>2</sub> concentration in air was increased. These shifts of polarization curves are considered to appear because the electrochemical reaction of NO<sub>2</sub> [eqn. (2)] or NO [eqn. (5)] takes place in addition to that of oxygen [eqn. (3) or (4)]. It was assumed therefore that these shifts or the increments of electric current at each electrode potential were ascribed to the electric currents due to reaction (2) or (5).

Modified polarization curves ascribable to eqn. (2) or (5) were deduced in this manner and are replotted in Fig. 10, together with those for eqn. (3) and (4). In this figure, the electric currents in the anodic (for NO<sub>2</sub>) or cathodic (for NO)

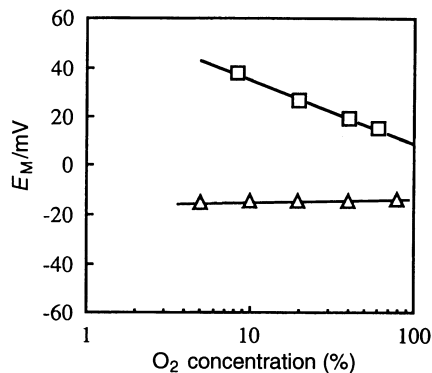


Fig. 8 Mixed potential vs. O<sub>2</sub> concentration correlation as estimated from Fig. 7

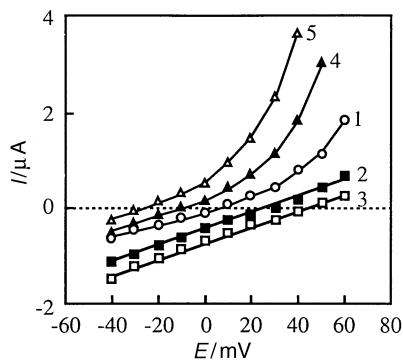


Fig. 9 Polarization curves of a CdCr<sub>2</sub>O<sub>4</sub>-attached device in various atmospheres at 550 °C: 1, air (○); 2, air+80 ppm NO<sub>2</sub> (■); 3, air+200 ppm NO<sub>2</sub> (□); 4, air+200 ppm NO (▲); 5, air+600 ppm NO (△)

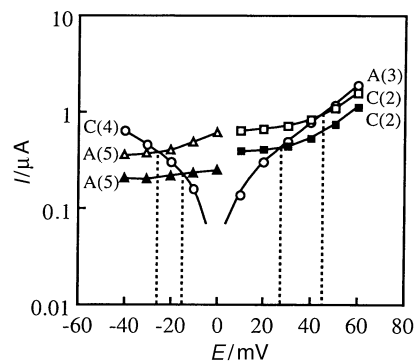


Fig. 10 Breakdown of the polarization curves in Fig. 9 into a couple of anodic (A) (O<sub>2</sub>) and cathodic (C) (NO<sub>2</sub>) currents ( $E > 0$ ) or a couple of cathodic (O<sub>2</sub>) and anodic (NO) currents ( $E < 0$ ). The numbers in parentheses indicate the equations cited in the text. ○, Air; ■, NO<sub>2</sub> (80 ppm); □, NO<sub>2</sub> (200 ppm); ▲, NO (200 ppm); △, NO (600 ppm).

polarization range are shown in absolute values for the sake of convenience in estimating the mixed potentials. For 80 ppm NO<sub>2</sub> in air, for example, the cathodic polarization curve for eqn. (2) intersects with the anodic polarization curve for eqn. (3) at an electrode potential of 27 mV, indicating that this value should be the mixed potential under this condition. The mixed potential values thus estimated are compared with the  $E_{EMF}$  values experimentally observed for the same concentrations of NO<sub>2</sub> and NO. Both values in each case are close to each other, supporting the sensing mechanisms involving the mixed potentials proposed above.

It is obvious from Fig. 10 that the mixed potential increases as the electrochemical reactions of NO<sub>x</sub> [eqn. (2) and (5)], take place more actively relative to those of O<sub>2</sub>. It follows that the excellent sensing properties of CdCr<sub>2</sub>O<sub>4</sub> originate from the high electrode activity towards NO<sub>x</sub>. The contribution of the Pt electrode has been ignored in the above; its contribution, if any, will be verified in future studies.

### Conclusions

Electrochemical devices comprising of stabilized zirconia and spinel-type oxide electrodes were found to operate as solid-state NO or NO<sub>2</sub> sensors at high temperatures. A CdCr<sub>2</sub>O<sub>4</sub>-attached device gave the best sensing properties at 500–600 °C. Sensing mechanisms involving mixed potentials were supported from measurements of polarization curves.

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